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Typical Properties

ARC60G13

Description: Nylon 6, 13% Glass Filled, Lubricated

<u>Property</u>	<u>English Value</u>	<u>Test Reference</u>
Melt Point	425°F 218°C	ASTM D-789
Density	76.2 lb/ft ³ 1.12 gm/cm ³	ASTM D-792
Tensile Strength	12.0 x 10 ³ psi 83 MPa	ASTM D-638
Elongation	6%	ASTM D-638
Flexural Modulus	5.0 x 10 ⁵ psi 3440 MPa	ASTM D-790
Flexural Strength	18.0 x 10 ³ psi 124 MPa	ASTM D-790
Notched Izod	.9 ft-lb/in. 48 J/m	ASTM D-256
Shrinkage	.006 in/in	
Deflection Temp. @ 264 psi	390°F 198°C	ASTM D-648
Deflection Temp. @ 66 psi	410°F 210°C	ASTM D-648

Properties indicated above are for natural color resins, dry as molded. Addition of colorants or additives may alter or degrade these properties.

The test results are believed to be based on reliable procedures. Due to variable conditions or methods of processing. NO GUARANTEES OR WARRANTIES ARE EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY FOR PARTICULAR PURPOSE. The above information is not to be construed as a license or a recommendation to infringe on any patents.